

IMPROPER INSTALLATION OR ATTACHMENT OF EQUIPMENT OR ACCESSORIES COULD RESULT IN ELECTRIC SHOCK, SHORT-CIRCUIT, LEAKS, FIRE OR OTHER DAMAGE TO THE EQUIPMENT. BE SURE ONLY TO USE ACCESSORIES MADE BY DAIKIN WHICH ARE SPECIFICALLY DESIGNED FOR USE WITH THE EQUIPMENT AND HAVE THEM INSTALLED BY A PROFESSIONAL. IF UNSURE OF INSTALLATION PROCEDURES OR USE, ALWAYS CONTACT YOUR DAIKIN DEALER FOR ADVICE AND INFORMATION.

THIS KIT INCLUDES THE FOLLOWING PARTS

model	liquid branch	suction gas branch	heat insulation material for liquid branch	heat insulation material for suction gas branch
KHRQ58T7	Ø15.9 Ø12.7 Ø9.52 Ø9.52 Ø6.35 Ø9.52 Ø12.7	Ø22.2 Ø19.1 Ø15.9 Ø12.7 Ø15.9 Ø19.1 Ø12.7 Ø19.1 Ø22.2		
(inch)	✓	V	1 set	1 set
KHRQM58T7	Ø16 Ø12 Ø10 Ø10 Ø16 Ø10 Ø10 Ø10	Ø16 Ø16 Ø16 Ø12 Ø16 Ø12 Ø16 Ø20 Ø16		
(mm)	✓	V	1 set	1 set

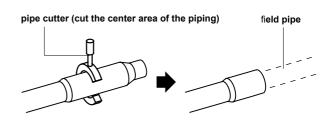


INSTALLATION PRECAUTIONS

Make sure to flow nitrogen gas through the pipe when brazing.

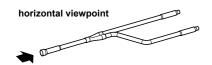
INSTALLATION PROCEDURE

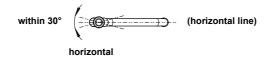
Use a pipe cutter to cut off the pipe at a position where the size of the pipe fits the size of the connecting pipe selected according to the pipe selection procedure.

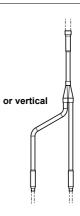


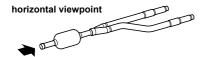
Installation orientation of the liquid branch

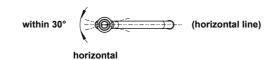
Install the branches so that they are oriented vertically or horizontally.

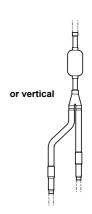








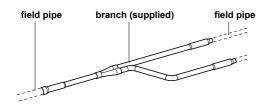




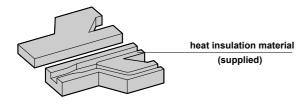
Heat insulation of the liquid branch

Be sure to insulate the branches against heat.

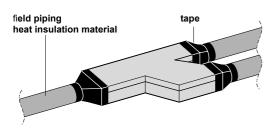
■ Example of connected branch.



■ Use the supplied heat insulation material to insulate the branches against heat.



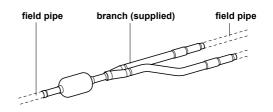
Apply the heat insulation material and seal all connections with tape.



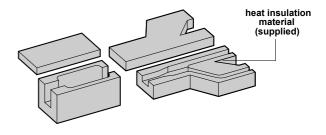
Heat insulation of the suction gas branch

Be sure to insulate the branches against heat.

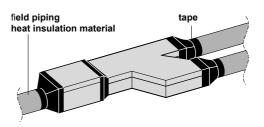
Example of connected branch.



■ Use the supplied heat insulation material to insulate the branches against heat.



Apply the heat insulation material and seal all connections with tape.







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